



# Product Information

Mod.R&S 06 | Rev.4 | Update 10/2017 | Page 1



## Gloss Vernice

**Description** PU plotter cut heat seal material with glossy varnish effect and polyester backing. The material is very thin and grants an easy cutting, weeding and application.  
Suitable for cotton, polyester, performance wear, poly/cotton blends and spandex (not suited for treated and sublimated textiles)

### Usage

- Mirror cut the material
- Weed the exceeding material
- Place the material on the garment with its polyester backing
- Heat apply at the conditions shown on the right
- Remove the support cold



**Average thickness**  
90 microns



**Suggested cutting settings**

blade new at 45°  
pressure 40 gf  
speed 30 cm/sec



**Transfer settings**

15 seconds at 150°C  
(300°F)  
medium pressure  
(3-4 bar)

### Washing

Wait at least **24 hours** from application before washing.  
Washing resistance up to **30°C**, best inside-out.  
Do not use bleach or other aggressive chemical agents.  
Not suitable for dry cleaning  
Not suitable for tumble dryer.

The product is REACH compliant

Washing temperature



Dry cleaning



Tumble dryer



**N.B.** All information here contained are based on our experience.  
We recommend to perform a test before starting standard production.  
For best results we suggest to store the product away from sunlight and dust, in vertical position and at temperatures between 18°C and 26°C



Management System  
ISO 9001:2015



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ID 9105027958

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).

This document can be subject to variations.

Updated versions are available on our website [www.siser.com](http://www.siser.com)

For further information, please contact our Sales Office.

Thank you



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