

Fashion Foils



REVERSE design before cutting the adhesive.



CUT with the adhesive side facing upwards and plastic carrier facing down. Use a 45° blade with very low pressure. Do a test cut until the outer shape weeds out easily around the inner shape.



WEED away excess material leaving only the desired graphic on the carrier for heat transferring. The sticky carrier makes it easy to re-stick small details that might pop up during weeding.



CUT a piece of foil that is slightly larger than the Adhesive design and set aside.



PREHEAT & POSITION
Preheat garment for 10 seconds, prior to application. Position weeded

Adhesive design on garment with the carrier side up (reads left to right). **Place cover sheet over graphic**



HEAT APPLY
TEMPERATURE: 300°F
TIME: 3-5 seconds
PRESSURE: Light (#2 on Hotronix®, or 20 psi)

Tip: A Heat Printing Pillow or Print Perfect Pad is recommended for even pressure when working around zippers, buttons, heavy seams or mesh reversible jerseys.



VERY IMPORTANT
Peel Adhesive hot.



CAREFULLY place foil over the Adhesive design and make sure it is completely covered. Place a cover sheet over design and heat apply.

Temperature: 300°F
Time: 8-10 seconds
Pressure: Firm (#6-7 on Hotronix®, or 60-70 psi)



VERY IMPORTANT
Allow to cool completely before removing foil sheet

CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GS-24	45° Premium Carbide	60 gf	.225mm	20 cm/s

Additional Notes:

When weeding Adhesive heat transfer design, place on dark surface to see cut lines. The use of CAD-CUT® Adhesive with any material other than a heat transfer foil is NOT recommended.