





Soft Cut


Description PU plotter cut heat seal material with polyester backing.
The material is really thin really soft and with high penetration into the fibers.
Very elastic and easy to apply, it is designed for highly stretchy textiles.
Suitable for cotton, polyester, performance wear, poly/cotton blends and spandex, not treated or dye sublimated

Usage

- Mirror cut the material
- Weed the exceeding material
- Place the material on the garment with its polyester backing
- Heat apply at the conditions shown on the right
- Remove the support cold

 **Average thickness**
50 microns

 **Suggested cutting settings**
blade new at 45°
pressure 50 gf
speed 25 cm/sec

 **Transfer settings**
15 seconds at 155°C
(310°F)
medium pressure
(3-4 bar)

Washing Wait at least **24 hours** from application before washing.
Washing resistance up to **60°C**, best inside-out.
Do not use bleach or other aggressive chemical agents.
Not suitable for dry cleaning
Suitable for tumble dry, cotton cycle

The product is REACH compliant
The product is certified Öko-Tex® Standard 100 Class I

Washing temperature



Dry cleaning



Tumble dryer



N.B. All information here contained are based on our experience.
We recommend to perform a test before starting standard production.
For best results we suggest to store the product away from sunlight and dust, in vertical position and at temperatures between 18°C and 26°C



The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).

This document can be subject to variations.
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