

HI-5 PRINT MATT/VIVID

LEE

SPECIFICATIONS

Composition	Average Thickness	Q Carrier	Certifications		
			REACH n° 1907/2006/EU		
PU	85 microns	Non adhesive polyester	OEKO-TEX ® CONFIDENCE IN TEXTILES STANDARD 100 1400240 O CENTROCOT		

APPLICATION INSTRUCTIONS

⊘ Applies on	SUGGESTED CUTTING SETTINGS			TRANSFER SETTINGS			
cotton, polyester, poly/ cotton blends, elastan (not suited for treated	Blade	<u></u> Pressure	>> Speed	Time	Temperature	Pressure	Peel
and dye sublimated textiles)	45°	50 gf	25 cm/sec	5 seconds	120°/150°C (248°/302°F)	High (>3,5 bar)	hot

- → Print, Cut and peel off excess material
- → Remove the print from the carrier with the help of TTD Easy
- \rightarrow Place the decoration on the fabric
- → Apply following the recommended parameters
- → Remove the TTD while hot

PRODUCT HIGHLIGHTS

- → Very Thin
- → Suitable for technical fabrics (Polyester)
- → Low Application Temperature & Time
- NOTE: Given the large number of inks and printers, we highly recommend to perform a test before launching a production

CARE AND WASHING RECOMMENDATIONS

W Washing	Ironing	Tumble dry	Ory cleaning	Storage Shelf Life	Storage Temperature	Storage Conditions	∮ ⊳ Position
Up to 60°C, best inside-out	YES best inside-out	YES (synthetic cycle)	NO	Up to 2 years	Between 18°C and 26°C	Away from sunlight and dust	Vertical

- → Wait 24 hours after the application before the first wash
- → Respect the textile recommendations
- → Do not bleach or use aggressive chemical agents



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