



# DIGIBRICK

## SPECIFICATIONS

Composition	Average Thickness	Carrier	Certifications
PU	750 microns	non adhesive polyester	<p>REACH n° 1907/2006/EU</p> <p>   </p> <p> <b>OEKO-TEX®</b>  <small>CONFIDENCE IN TEXTILES</small>  <b>STANDARD 100</b>  <small>20.HIT.44097 HOHENSTEIN HTTI</small> </p>

## APPLICATION INSTRUCTIONS

APPLIES ON	SUGGESTED CUTTING SETTINGS			TRANSFER SETTINGS			
cotton, polyester, poly/cotton blends	Blade	Pressure	Speed	Time	Temperature	Pressure	Peel
	60°	90 - 100 gf	10cm/sec	25 seconds*	155°C (311°F)	Medium/High (3-4 bar)	hot

For best results: Preheat the under-platen at 155°C for 20 sec.  
Due to the high thickness of the material, we do not recommend cutting details smaller than 0,5cm.

- Print using **COLORPRINT PU MATT** profile, cut and peel off the excess material
- Remove the print from the carrier and place it on the garment
- Cover the print with parchment paper
- Heat apply at the conditions shown above
- \*For designs with multiple pieces which need to be kept aligned, use **TTD Easy** and follow these steps:
- Heat apply 5 sec. at 155°C
- Peel **TTD Easy** hot
- Cover the print with parchment paper
- Heat apply 20 sec. at 155°C

### PRODUCT HIGHLIGHTS

- High thickness
- 3D-effect

**NOTE:** Given the large number of inks and printers, we highly recommend to perform a test before launching a production

## CARE AND WASHING RECOMMENDATIONS

Washing	Ironing	Tumble dry	Dry cleaning	Storage Shelf Life	Storage Temperature	Storage Conditions	Position
Up to 60°C, best inside-out	YES best inside-out	YES (cotton cycle)	NO	Up to 2 years	Between 18°C and 26°C	Away from sunlight and dust	Vertical

- Wait 24 hours after the application before the first wash
- Respect the textile recommendations
- Do not bleach or use aggressive chemical agents