

S-PRINT

SPECIFICATIONS

Composition	Average Thickness	Carrier	& Certifications			
PU	85 microns	non adhesive polyester	REACH n° 1907/2006/EU OEKO-TEX® CONFIDENCE IN TEXTILES CONFIDENCE IN TEXTILES			
			AZIENDA N. 1004 CONFIDENCE IN TEXTILES STANDARD 100 1400240.0 CENTROCOT			

APPLICATION INSTRUCTIONS

⊘ APPLIES ON	SUGGESTED CUTTING SETTINGS			TRANSFER SETTINGS			
cotton, polyester, poly/cotton blends,	Blade	<u></u> Pressure	>> Speed	Time : Textile Weight	Temperature	Pressure	€ Peel
Spandex	45°	60 gf	15 cm/sec	≤ 160g/m²= 5sec > 160g/m²= 10sec	120°C (248°F)	Medium (2,5/3,5 bar)	hot

- ightarrow Print using SOFT PRINT COLOR MATT profile and cut the material
- ightarrow Allow the print to dry at least 15 minutes
- → Weed excess material
- ightarrow Remove the print from the carrier with the help of TTD Easy/Advanced
- ightarrow Place the decoration on the fabric
- → Heat apply at the conditions shown above
- ightarrow Peel TTD Easy/Advanced while hot
 - **PRODUCT HIGHLIGHTS**
- → Soft touch
- → Low transfer temperature
- → Short transfer time
 - ${f i}$ NOTE: Given the large number of inks and printers, we highly recommend to perform a test before launching a production

CARE AND WASHING RECOMMENDATIONS

W Washing	Ironing	Tumble dry	Ony cleaning	Storage Shelf Life	Storage Temperature	Storage Conditions	∮ Position
Up to 40°C, best inside-out	YES best inside- out	YES (cotton cycle)	NO	Up to 2 years	Between 18°C and 26°C	Away from sunlight and dust	Vertical

- → Wait 24 hours after the application before the first wash
- → Respect the textile recommendations
- → Do not bleach or use aggressive chemical agents



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