


SPARKLE

SPECIFICATIONS

Composition	Average Thickness	Carrier	Certifications
PU	120 microns	Adhesive polyester	<p>REACH n° 1907/2006/EU</p> <p>OEKO-TEX® CONFIDENCE IN TEXTILES STANDARD 100 19.HIT.86733 HOHENSTEIN HTTI</p> <p>VEGANOK AZIENDA N. 1004</p> 

APPLICATION INSTRUCTIONS

Applies on	SUGGESTED CUTTING SETTINGS			TRANSFER SETTINGS			
cotton, polyester, poly/ cotton blends (not suited for treated and dye sublimated textiles)	Blade	Pressure	Speed	Time	Temperature	Pressure	Peel
	45°	120 gf	20 cm/sec	15 seconds	155°C (311°F)	Medium (2,5/3,5 bar)	hot

- Mirror cut the design
- Weed excess material
- Place the design on the garment
- Heat apply at the conditions shown above
- Peel carrier hot

PRODUCT HIGHLIGHTS

- Glittery finish
- Smooth surface

 **NOTE:** We highly recommend to perform a test before launching a production.

CARE AND WASHING RECOMMENDATIONS

Washing	Ironing	Tumble dry	Dry cleaning	Storage Shelf Life	Storage Temperature	Storage Conditions	Position
Up to 60°C, best inside- out	YES best inside-out	YES (synthetic cycle)	YES	Up to 2 years	Between 18°C and 26°C	Away from sunlight and dust	Vertical

- Wait 24 hours after the application before the first wash
- Respect the textile recommendations
- Do not bleach or use aggressive chemical agents