


STANDARD

SPECIFICATIONS

Composition	Average Thickness	Carrier	Certifications
PVC	250 microns	Non adhesive polyester	<p>REACH n° 1907/2006/EU</p> <p>OEKO-TEX® CONFIDENCE IN TEXTILES STANDARD 100 1306584.0 CENTROCOT</p> <p>VEGANOK AZIENDA N. 1004</p> 

APPLICATION INSTRUCTIONS

Applies on	SUGGESTED CUTTING SETTINGS			TRANSFER SETTINGS			
cotton, polyester, poly/cotton blends (not suited for treated and dye sublimated textiles)	Blade	Pressure	Speed	Time	Temperature	Pressure	Peel
	45°	90 gf	20 cm/sec	15 seconds	150°C (302°F)	Medium (2,5/3,5 bar)	cold

- Cut the material mirrored
- Peel off excess material
- Place the decoration on the garment
- Apply following the recommended parameters
- Remove the carrier when cold

PRODUCT HIGHLIGHTS

- Specific for the sports sector
- High resistance to washing
- High coverage

 **NOTE:** We highly recommend to perform a test before launching a production

CARE AND WASHING RECOMMENDATIONS

Washing	Ironing	Tumble dry	Dry cleaning	Storage Shelf Life	Storage Temperature	Storage Conditions	Position
Up to 80°C, best inside-out	YES best inside-out	YES (cotton cycle)	NO	Up to 2 years	Between 18°C and 26°C	Away from sunlight and dust	Vertical

- Wait 24 hours after the application before the first wash
- Respect the textile recommendations
- Do not bleach or use aggressive chemical agents